When looking into the draw tube without attaching any eyepiece, you can see like the diagram below if the optical axis is correct. (When looking into the draw tube, you should put your eye in the center of the draw tube using a centering adapter.) If you cannot see like the diagram, readjustment should be made using adjustment screws on the secondary mirror and the primary mirror.

The offset value of the secondary mirror on the R200SS is 3.8mm away from the centerline of the focuser. There is no change in the distance between the primary and the secondary.